November 21, 2018

ERRATA SHEET FOR MSS SP-119
(Factory-Made Wrought Belled End Pipe Fittings for Socket-Welding)
(ERRATA SHEET 1 FOR 2003 AND ERRATA SHEET 2 FOR 2010 EDITION)


NOTE THE FOLLOWING CORRECTIONS AND/OR CLARIFICATIONS:

Current 2010 Edition (Errata Sheet 2)

General Clarification. The tolerance dimensions that are stated in MSS SP-119-2010 are the limit dimensions for manufactures and there is no rounding applied. The accuracy level of the dimensions and tolerances for the manufacturing of product, as stated, are to be the same degree of accuracy for measurements.

For inspection (acceptance/rejection) purposes only, an inspector should match the accuracy level of the equipment used and/or measurement taken with the specification and/or tolerance that is indicated within SP-119-2010; thus, standard or common rounding (half up) should be utilized if necessary to achieve a measurement reading with the same degree of accuracy as the standard and then decide based on that final value. In addition, for inspection (acceptance/rejection) purposes, no trailing zeros shall be assumed as that affects the standardized and implied degree of accuracy to be imposed by the inspector and the measuring device used.

Previous 2003 Edition (Errata Sheet 1)

Page 12, Table 3 (Socket Dimensions), Column C (CuNi Class 200) and Column C (All Other Materials). In both “C” Columns, delete all the existing zeros located as the third digit to the right of the decimal. For example, correct the current text “0.570” to “0.57”.

General Clarification. The tolerance dimensions that are stated in MSS SP-119-2003 are the limit dimensions for manufactures and there is no rounding applied. The accuracy level of the dimensions and tolerances for the manufacturing of product, as stated, are to be the same degree of accuracy for measurements.

For inspection (acceptance/rejection) purposes ONLY, an inspector should match the accuracy level of the equipment used and/or measurement taken with the specification and/or tolerance that is indicated within SP-119-2003; thus, standard or common rounding (half up) should be utilized if necessary to achieve a measurement reading with the same degree of accuracy as the standard and then decide based on that final value. In addition, for inspection (acceptance/rejection) purposes, no trailing zeros shall be assumed as that affects the standardized and implied degree of accuracy to be imposed by the inspector and the measuring device used.

This Errata Sheet has been inserted into the 2003 and 2010 editions of the Standard Practice. For those who obtained the Standard Practice before the November 21, 2018 errata publication date indicated above or otherwise do not already have this information, please include this Errata Sheet within your existing 2010 and/or previous 2003 edition(s) of the Standard Practice. Future editions of this Standard Practice will include this corrected information.