Corrosion Resistant Pipe Fittings, Threaded and Socket-Welding, Class 150 and 1000
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FOREWORD

This document established a standard for corrosion resistant pipe fittings, threaded and socket-welding. Class 150 and Class 1000, produced for a number of years by various manufacturers to somewhat different dimensions although basically similar in principle.

These fittings were originally developed for use in the paper, food, pharmaceutical, distillery, sanitary, chemical, petro-chemical, and other corrosive and high temperature industry environments. The original design of these fittings was based on the dimensions of ASME B16.3, Malleable Iron Threaded Fittings.

This Standard Practice, originally approved May 1995, was revised in 2001 to include Class 150 and Class 1000 square head plugs, hex head plugs and bushings, locknuts, and threaded and socket-welding unions.

This 2018 edition contains revisions based on (1) MSS C-108 review, and (2) comments and recommendations received during the original 2011 ANSI/MSS Consensus Committee approval process. In particular, the committee approved the inclusion of hexagonal nipples, weld spuds, and union laying length dimensions in this 2018 revision, along with revised drawings, updated data where applicable, and various editorial changes.

In 2018, this revised MSS Standard Practice was subsequently ANSI-approved as a revised American National Standard. This process involved an ANSI/MSS Consensus Committee that was composed of a diverse volunteer group of industry stakeholders with a material interest in the topic of this Standard Practice.
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ANSI/MSS SP-25  
*Standard Marking System for Valves, Fittings, Flanges, and Unions*

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*Steel Pipeline Flanges*

ANSI/MSS SP-55  
*Quality Standard for Steel Castings for Valves, Flanges, Fittings, and Other Piping Components – Visual Method for Evaluation of Surface Irregularities*

ANSI/MSS SP-58  
*Pipe Hangers and Supports – Materials, Design, Manufacture, Selection, Application, and Installation*

ANSI/MSS SP-96  
*Terminology for Valves, Fittings, and Their Related Components*

ANSI/MSS SP-114  
*Corrosion Resistant Pipe Fittings Threaded and Socket Welding Class 150 and 1000*

ANSI/MSS SP-122  
*Plastic Industrial Ball Valves*

ANSI/MSS SP-134  
*Valves for Cryogenic Service, including Requirements for Body/Bonnet Extensions*

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*Pressure Seal Bonnet Valves*

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